

Abstract

The present invention provides an opening structure of a container which can easily perform the opening and the resealing and a container provided with such an opening structure. The opening structure of the present invention is characterized in that in the container which continuously and integrally forms a cap portion and a pouring portion, due to a radial deformation of an easy-to-break portion which is present in a boundary between the cap portion and the pouring portion, the easy-to-break portion is broken and hence, the cap portion and the pouring portion are separated thus opening the container. Further, in a manufacturing method of an opening structure of a container of the present invention, an enlarged-diameter portion is formed by enlarging a diameter of a cylindrical portion from the inside to the outside thereof, an easy-to-break portion is formed on the enlarged-diameter portion, the cylindrical portion is pressurized in the height direction such that an intermediate wall expecting portion which is formed on a center portion of the cylindrical portion in the height direction is formed into an intermediate wall, an outer wall expecting portion is folded back from above such that the outer wall expecting portion is arranged on an outermost side and forms an outer wall thus forming a projecting portion which is formed of cylindrical triplicate walls consisting of an inner wall, an intermediate wall and the outer wall, a deflection deformation portion is formed between the outer wall and the intermediate wall and between the intermediate wall and the inner wall, and engaging portions are formed on the projecting portion.